# **Highest Performance and Reliability**

## pH & ORP for Biotech Applications



#### Optimized for Steam Sterilization

The special pH glass membrane and reference system can withstand many autoclaving cycles without loss of performance and minimal zero-point shift.



#### Low Maintenance and Easy-to-Use

Digital ISM technology offers predictive diagnostics to reduce maintenance effort and simplify calibration.



## Combined pH & ORP Measurement

ISM sensors combine high quality pH and redox measurement in a single sensor.



#### **Easy Validation**

The InPro 3253i is suited for biopharmaceutical and chemical production. Its certification covers hazardous zone use, biocompatibility of the electrolyte, and all relevant hygiene and safety regulations.



### InPro 3253i pH sensor

## Combined pH & ORP Measurement

The InPro® 3253i is a digital Intelligent Sensor Management (ISM®) pH sensor, developed to master the challenges of biopharmaceutical processes such as fermentation and cell culture.

It features a pre-pressurized reference system and fully steam sterilizable pH glass membrane. All ISM sensors come with a platinum dot as standard. It serves several purposes: as a solution ground to eliminate electrostatic interferences on the pH measurement, to measure the redox potential and to enable ISM's predictive diagnostic tools.



#### Technical data of the InPro 3253i

pH sensing technology	Steam sterilizable glass membrane (A41)	
Reference system	Ceramic diaphragm, pressurized liquid electrolyte, Argentha™ cartridge with silver-ion trap	
Redox measurement and solution ground	Platinum dot	
pH Range	0-12	
Operating temperature/ temperature sensor	0-100°C (32-212°F)/digital	
Operating pressure	4 barg (58 psig)	
Sterilizable/autoclavable/sanitizable	Yes, up to 140°C (284°F)	
Cable connection	K8S	
Process connection	Pg 13.5 thread	
Shaft diameter	12 mm	
Length	120 mm	
Certificates	EHEDG, ATEX, IECEx, cFMUS	

#### **Ordering information**

pH Sensor	Shaft Length	Order Nr.
InPro 3253i/SG/120	120 mm	52 005 377
InPro 3253i/SG/225	225 mm	52 005 378
InPro 3253i/SG/325	325 mm	52 005 379
InPro 3253i/SG/425	425 mm	52 005 380

## K8S connector 59.5 mm 2.34" Pg 13.5 thread Washer, PTFE O-ring (Silicone) Pg13.5 Electrode shaft Argenthal reference element Reference gel-electrolyte $\varnothing$ 12 mm Ø 0.47" Silver-ion trap Diaphragm Platinum auxiliary electrode Lead-off element Temperature sensor Glass membrane

Technical drawing of the InPro 3253i

#### www.mt.com/InPro3253i

#### Get a complete solution tailored to your application.



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Management System certified according to ISO 9001 / ISO 14001

#### METTLER TOLEDO Group

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