Product Data Sheet

# DuPont™ AmberLite™ IRA410 Cl Ion Exchange Resin
Gaussian, Gel, Strong Base Anion (Type II) Exchange Resin for Industrial Demineralization Applications

**Description**

DuPont™ AmberLite™ IRA410 Cl Ion Exchange Resin is a general-purpose demineralization resin with a long-established track record of reliable performance in co-flow regenerated industrial water treatment systems.

Compared to a Type I strong base anion resin, a Type II resin will yield greater operating capacity due to more complete regeneration. It is best-suited to treat water in which silica and carbon dioxide do not exceed 30% of the total anions and the service and caustic regeneration temperature does not consistently exceed 35°C (95°F).

For systems that require low silica in the effluent or that operate at higher temperatures, a Type I strong base anion resin is recommended, such as AmberLite™ IRA402 Cl Ion Exchange Resin.

**Applications**

- Demineralization, when the treatment goal is:
    - Removal of strong and weak acids
- Dealkalization

**System Designs**

- Co-current

**Typical Properties**

| Physical Properties | |
| --- | --- |
| Copolymer | Styrene-divinylbenzene |
| Matrix | Gel |
| Type | Strong base anion, Type II |
| Functional Group | Dimethylethanolammonium |
| Physical Form | Pale yellow, translucent, spherical beads |
| **Chemical Properties** | |
| Ionic Form as Shipped | $Cl^-$ |
| Total Exchange Capacity | ≥ 1.25 eq/L ($Cl^-$ form) |
| Water Retention Capacity | 45.0 – 51.0% ($Cl^-$ form) |
| **Particle Size** [§] | |
| Particle Diameter | 600 – 750 µm |
| Uniformity Coefficient | ≤ 1.60 |
| < 300 µm | ≤ 1.0% |
| > 1180 µm | ≤ 5.0% |
| **Stability** | |
| Swelling | $Cl^- \rightarrow OH^-$ : 20% |
| **Density** | |
| Particle Density | 1.10 g/mL |
| Shipping Weight | 680 g/L |

[§] For additional particle size information, please refer to the Particle Size Distribution Cross Reference Chart (Form No. 45-D00954-en).

## Suggested Operating Conditions

| Temperature Range | |
|---|---|
| OH⁻ form | 5 – 35°C (41 – 95°F) |
| Cl⁻ form | 5 – 80°C (41 – 176°F) |
| pH Range | |
| Service Cycle | 1 – 14 |
| Stable | 0 – 14 |

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for separate beds (Form No. 45-D01131-en) in water treatment, please refer to our Tech Fact.

## Hydraulic Characteristics

Estimated bed expansion of DuPont™ AmberLite™ IRA410 Cl Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLite™ IRA410 Cl as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.



**Figure 1: Backwash Expansion**
Temperature = 10 – 60°C (50 – 140°F)
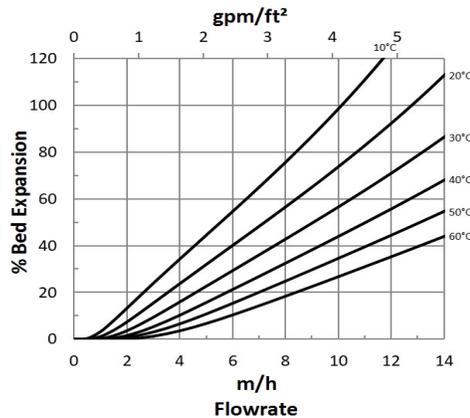


**Figure 2: Pressure Drop**
Temperature = 10 – 60°C (50 – 140°F)
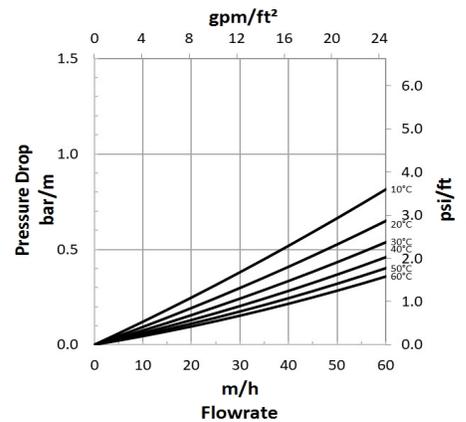
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DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

## Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

**Have a question? Contact us at:**

www.dupont.com/water/contact-us